

Date: Friday, 3/23/2007 6:28:48 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : ARM
Job Number : 31444	
Estimate Number : 12589	
P.O. Number : <i>N/A</i>	Part Number : D35603
This Issue : 3/23/2007 S.O. No. : <i>N/A</i>	Drawing Number : D3560 UNDER REVIEW
Prsht Rev. : NC	Project Number : AS0001
First Issue : <i>N/A</i> Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 29449	Material : <i>N/A</i>
Written By : <i>JLM 07-03-23</i>	Due Date : 3/30/2007 Qty: 1 Um: Each
Checked & Approved By : <i>JLM</i>	
Comment : Est Rev:A New Issue 06-11-10 JLM	

## Additional Product

FOR ENGINEERING USE ONLY

*Prototype*

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6B0500X06000 6061-T6 Bar .50" x 6.0"



Comment: Qty.: 0.7350 f(s)/Unit Total : 0.7350 f(s)

6061-T6 Bar .50" x 6.0"

Batch: *M103436**M 07 03 23**(1)*

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3560

Dwg Rev: *UP*Prog Rev: *UP**M 07 03 23**(1)*

2-Deburr if necessary

Note: .507" Dia &amp; .196" Dia Holes are to be opened on manual mill after Waterjet

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1-Open .196" Dia hole

2-C'Bore as per Dwg D3560.

3-Ream .507" as per Dwg D3560

\*\*\*Ensure to C'Bore on Corect side\*\*\*

*2x D2808  
Batch: 29600*

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Customer: CU-DAR001 Dart Helicopters Services

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

6.0

QC8

SECOND CHECK

**ENGINEERING  
APPROVAL**



Comment: SECOND CHECK

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

8.0

QC21

FINAL INSPECTION W/O RELEASE



Comment: FINAL INSPECTION W/O RELEASE

Job Completion



No  
Items  
Stock.

07/04/05  
Goldy step USTADLY  
00097